



# PS INDUSTRIES

GSTIN: 09BZPPS5508A1Z5

IEC No.: BZPPS5508A

Mail ID: [Info@psindustries.in](mailto:Info@psindustries.in), [contact@psindustries.in](mailto:contact@psindustries.in)

Phone No: +91 9810207795, +91 9911150189

Website: <https://psindustries.in/>

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## Techno Commercial Offer

Ref. QUO/RM/SIPL/027/2024-2025

Dated : 15-05-2024

**M/s Jailaxmi Alloy Steels Pvt Ltd**

Aurangabad (MH) 431107

**Kind Attn:**

**Mr. Manish Patel Ji**

Dear Sir,

SUBJECT: Offer Rake Type Turn Over Cooling Bed

As per your requirement, we are pleased to submit our **Techno Commercial Offer** for the equipment's Attached list as Below,

Trust this offer is in line with your requirement and we look forward to have further discussion on this subject. Should you need any additional information or clarification regarding our offer please call me directly on 9810207795 Or 9911150189.

While thanking you again for your interest in our products, we remain

Yours Truly

Lalit Saxena

(M/s PS Industries)

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Office: A10, Tensingh Palace, Nehru Nagar 3rd Rakesh Marg, Ghaziabad

Works 1 : C-123, BS Road Industrial Area, Ghaziabad 201009

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## Rake Type Turn Over Cooling Bed

Details As per Your Specifications as :

### # Drive Base Frame :

All base Frame Constructed From IS:2062B & IS:808 Grade Structural Steel Dully Stress Relived & Sand Blast Conditions.

As per sheet no 2245-312-sh5

### # Gear Box Assembly :

Housing : Gear Box Housing Also Constructed with IS:2062B Dully Stress Relived & Sand Blast Condition.

**# Helical Gears** : Manufactured From En24/40Ni2Cr1Mo28 Forging, Hard & Ground & Hardness : 320-350BHN with UST Ok.

**# Spiral Bevel Gears & Pinion Shafts** : Also Manufactured From En24/40Ni2Cr1Mo28 Forging, Hard & Ground & Hardness : 320-350BHN with UST Ok.

**# Out Put Shaft** : Also Manufactured From En9Forging, Hard & Ground & Hardness : 270-300BHN with UST Ok.

Used Of the Hardware in Gear Box Assembly 8.8Grade & Bearing FAG/SKF, all Seals will be in Maxspare.

As per sheet no 2245-312-SH 6,8,10,11,15

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## **# Plummer Block Locked & unlock Assembly :**

Housing : Housing Also Constructed with IS:2062B Dully Stress Relived & Sand Blast Condition or casted IS:1030,Gr.28-52W

Used Of the Hardware in Plummer Block Assembly 8.8Grade & Bearing FAG/SKF,all Seals will be in Maxspare.

**As per sheet no 2245-312-SH 12,13,20**

## **# Details Of Counter Weight & Protection cover with Coupling :**

Protection Cover Constructed with IS:2062B & IS:808 Structural Steel Dully Sand Blast Condition .

Muff Coupling From CS:2708,Gr.2<sup>nd</sup> casting Dully Over All Machined & UST Ok. CAM manufactured from C45 Carbon Steel.

Used Of the Hardware in Plummer Block Assembly 8.8Grade & Geared Coupling From En9 Forged Condition Teeth Crowned & Induction Hardened, Hardness Up to 45 Rc

**As per sheet no 2245-312-SH 16**



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## **# Details Of Counter Weight Assembly Shafts ,Keys & Coupling,Gear Box Beam**

All Shafts From C45 Material & Counter Weight from Billets

All Box will be In Fabricated Conditions Dully Sand Blast Conditions.

All Plummer Block casted IS:1030.Gr. 28-52 W,Grooved Wheel Manufactured From En9 Forging.

Gear Box Beam Constructed From IS:808 & IS:2062B Structural Steel.

Used Of the Hardware in Plummer Block Assembly 8.8Grade & Geared Coupling From En9 Forged Condition Teeth Crowned & Induction Hardened, Hardness Up to 45 Rc & Bearing Used FAG/SKF

**As per sheet no 2245-312-SH 17,18,19,20,21,22,23,24**

## **# Moving Rake & Foxed Rake / Moving & Fixed Beams**

All rakes Moving/Fixed Rake Profile Cutting From CNC Laser Cutting & Sheet Thickness 32mm

All Beams are Also constructed From IS:2062B & IS:808 Structural Steel Dully Sand Blast Conditions.

**As per sheet no 2245-312-SH 26,27,29,30,31,32**



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## **# Lever Assembly**

Manufactures From IS:2062B & En9 Rolled materials  
As per sheet no 2245-312-SH 34

Used Of the Hardware in Plummer Block Assembly 8.8Grade & Bearing Used FAG/SKF  
Hydraulic Cylinder  
Make : Hydemark Or Equivalent.

**As per sheet no 2245-312-SH 34,35,36**

## **# All Roller table Assemblies & Other Parts(As per Sh.No.)**

All Roller table Frame/Supporting Frame Constructed From IS:2062B & IS:808 Structural steel.

Roller manufactured From Seamless Pipe, Inserted Thru shaft and holding via side flanges .  
Sprocket From C45 Forged material & Teeth will be in Induction Hardening Condition  
Hardness 42-45Rc.Chain as per Your Specifications & Make : Diamond or Equivalent.  
As well as Apron plate from IS:2062B Plate or Casting cast Iron Grade :FG220.

Used Of the Hardware in Plummer Block Assembly 8.8Grade,Worm Reducer 5" &  
Ratio : 1.5 & Bearing Used FAG/SKF  
Hydraulic Cylinder  
Make : Hydemark Or Equivalent.

**As per sheet no 2245-311-SH,1,2,3,4,5,6,7,8,9,10,11,12,13,1415**



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## **# Rest Other As per Your Specifications**

As per 2245-313, Sh.No.5,6,7 to22

## **Scope Of M/s PS Industries As Brought Out Items :**

- A. All Type Of Hydraulic Cylinder.**
- B. Worm Reducer**
- C. Chain Simplex 1-1/4"**
- D. Chain Sprockets**
- E. Pneumatic Cylinders**
- F. Bearings (FAG/SKF)**
- All Assembly as per Specifications**

**Weight : 315MT Approximately**  
**Price : 4.8Cr (With Out Electricals)**

## **Commercial terms and conditions**

- \* Manufacturing will be Start After received the Purchase Order (Drawings/Specifications) & advance amount.
- \* Given Price For, F.O.R Ghaziabad.
- \* There are no any kind of Defect in materials & Manufacturing.
- \* All Test Certificate & inspection Report enclosed with dispatch documents .If Required.
- \* Validity of This Offer Only 8days.

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## **TERMS OF PAYMENT**

**30%** Advance with Purchase order 70% Against Performa Invoice or inspection Before dispatch in our bank account no. 112165110000444(CC) 1121102000015400(CA), IFSC : IBKL0001121 , IDBI bank limited

C-1 Lohia Nagar Ghaziabad(U.P)201001 & Swift Code : IBKLINBBA83.

The delivers will be made by us at our works against payment.

## **Delivery**

Delivery with in 3Month from the date of Receiving The Purchase Order & Advance Amount in our bank Account. If need in part delivery as per Your Priority it will be start after 30Days & Part Delivery items will be define by your side also.

**Ex our Works AO163 & AO38 , AO39 Amrit Steel Compound South Side GT Road Industrial Area Ghaziabad & C-123,BS Road Industrial area Ghaziabad (U.P)**



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## **Scope Of Supply**

**As per Specifications OR Drawings**

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## **INSPECTION**

Inspection of the Materials will be made at our works ,C123 BSR Road Ind. Area Ghaziabad/AO 163 Amrit Steel Compound South Side GT Road Indl. Area Ghaziabad by your engineers / my side Inspection Report and the materials will be dispatched to its destination after its fullest satisfaction on your side/my side.

## **Packing & Forwarding**

NIL

## **Freight**

EXTRA

## **Taxes**

Extra as applicable

If Any Query regarding Spares & Equipment's for Block Mill /TMT Please Call us Feel Free.

## **DISPUTES**

Unluckily, if any will be in the jurisdiction of Ghaziabad (U.P)Only.

This offer is valid for a period of 8 Days.

Yours faithfully

Lalit Saxena

(PS Industries)

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