

Vastu/Mumbai /06/2024/9037/2306592

05/3-36-APU

Date: 21-05-2024

CE CERTIFICATE FOR MACHINE INSTALLATION

To,
The Manager,
Credit Saison India,
Revenue Village- Kondivita, 2nd Level,
33 CTS No. 195-A, Kalpatru Square, Andheri-Kurla Road,
Andheri East, Mumbai-400 059,
State - Maharashtra, Country - India.

Sub: CE Certificate for Installation of Valuation of High Precision Cold Rolling Machine with complete mechanical and electrical accessories, Model: TP-CRM-40.

Ref: Proforma Invoice/Quotation, Tax Invoice, Bill of Entry, Packing List, Technical Specification received from Client.

Dear Sir,

With reference to above subject, we have visited the Unit of **M/s. Jay Jagdamba Limited** located at Gut No. 92/3, 422, 423,424 Village Abitghar, Shirispada Shahapur Road Taluka-Wada, District-Palghar PIN Code- 421 303, State-Maharashtra, Country-India on 14.05.2024. During the time of our visit, we found that the machinery is installed and trail run is in progress. During the time of our visit, our observation are as under:-

S. No.	Particular	Details
1	Date of Site Visit	14.05.2024
2	Condition	Machine is installed and trail run is in progress.
3	Input Size	48 mm X 4 mm X 4.80 m



Our Pan India Presence at :

Mumbai Aurangabad Pune Rajkot
Thane Nanded Indore Raipur
Delhi NCR Nashik Ahmedabad Jaipur

Regd. Office : B1-001, U/B Floor, Boomerang,
Chandivali Farm Road, Andheri (East),
Mumbai - 400 072, (M.S.), INDIA
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mumbai@vastukala.org



S. No.	Particular	Details
4	Output Size	25 mm X 2 mm X 16.40 m
5	Machine Train Start Time	12.12 PM
6	Machine Trail End Time	12.30 PM
7	Average Speed	9 min/ meter

During on our site visit, the Machine is installed and trail run is going on and the photographs are enclosed.

Kindly refer our previous report no: Vastu/Mumbai/03/2024/7863/2305666 Dated:19/03/2024 for market Value Of Machine.

Hence Certified.

This report is prepared for Credit Saison India, Mumbai.

We further declare that: --

- 1) In the preparation of the CE Certificate, we have relied on the information provided by the client.
- 2) The information furnished in this Certificate is true and correct to the best of our knowledge and belief.
- 3) We have no direct or indirect interest in the Unit.

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Date: - 21.05.2024

Place: - Mumbai

For Vastukala Consultants (I) Pvt. Ltd.

Umang Ashwin Patel

Regd. Valuer

Chartered Engineer (India)

Reg. No. IBBI/RV/04/2019/10803

PHOTOGRAPHS:-



CHARTERED ENGINEER'S CERTIFICATE

To,

The Manager,

Credit Saison India,

Revenue Village- Kondivita, 2nd Level,

33 CTS No. 195-A, Kalpatru Square, Andheri-Kurla Road,

Andheri East, Mumbai-400 059,

State - Maharashtra, Country - India.

1. Scope of work:

As per Request from Vaishak, Credit Saison India we have received the request through email for Verification of Components Received for High Precision Cold Rolling Machine with complete mechanical and electrical accessories, Model: TP-CRM-40.

2. Bases of Valuation:

As per request from client to ascertain Market Value & Transaction Cost.

3. Valuation Approaches:

As per IVS one or more valuation approach may be used in order to arrive at the value in accordance with the basis of value. Out of 3 approach i.e Market Approach, Income Approach & Cost Approach.

The Machine under Valuation is Specially design with higher accuracy and sophisticated PLC design which is not readily available in the Market, therefore the market Approach is not considered.

We have considered the Income Approach & Cost Approach for the Assignment.



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Our Pan India Presence at :

Mumbai Aurangabad Pune Rajkot
Thane Nanded Indore Raipur
Delhi NCR Nashik Ahmedabad Jaipur

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Chandivali Farm Road, Andheri (East),
Mumbai - 400 072, (M.S.), INDIA
TeleFax : +91 22 28371325/24
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4. Data Inputs:

We are in the receipt of following Documents:

- ✓ Copy of Invoice from Traders of Pacific.
- ✓ Copy of The Bronchus of High Precision Cold Rolling Machine
- ✓ Copy of Bills of Entry Summary.
- ✓ Copy of Packing List
- ✓ Quotation for Raw Material & Finished Pipe
- ✓ Copy of Detail of Cold Rolling Machine Model-TP-CRM-40
- ✓ Copy of Machinery Layout

5. Valuation Models:

1. Income Approach:

ASSUMPTION:-

Particulars		FY25	FY26	FY27	FY28	FY29
Installed Capacity per shift		2	2	2	2	2
No of Shift		2	2	2	2	2
Total Production per day		4	4	4	4	4
No of day in year		300	300	300	300	300
Installed Capacity per Year		1200	1200	1200	1200	1200
Capacity Utilisation		65%	65%	65%	65%	65%
Utilised Capacity		780	780	780	780	780
Product -1(304)in %		40%	40%	40%	40%	40%
Tube blank Price in Kg		225	236	248	260	273
Finish Tube Price in Kg		345	362	380	399	419
Expenses -						
Material Cost % +		225	236	248	260	273
Manufacturing Cost %	5%	11.25	11.8	12.4	13	13.65
Employee Cost %	2%	4.5	4.72	4.96	5.2	5.46
Other Cost %	1%	2.25	2.36	2.48	2.6	2.73
total Expenses		243	254.88	267.84	280.8	294.84
Operating Profit		102	107.12	112.16	118.2	124.16
OPM %		30%	30%	30%	30%	30%
Product -2(316)in %		30%	30%	30%	30%	30%
Tube blank Price in Kg		335	352	370	389	408
Finish Tube Price in Kg		485	509	534	561	589
Sales +						
Expenses -						

Material Cost % +		335	352	370	389	408
Manufacturing Cost %	5%	16.75	17.6	18.5	19.45	20.4
Employee Cost %	2%	6.7	7.04	7.4	7.78	8.16
Other Cost %	1%	3.35	3.52	3.7	3.89	4.08
total Expenses		361.8	380.16	399.6	420.12	440.64
Operating Profit		123.2	128.84	134.4	140.88	148.36
OPM %		25%	25%	25%	25%	25%
Product -3(310)in %		30%	30%	30%	30%	30%
Tube blank Price in Kg		700	735	772	811	852
Finish Tube Price in Kg		950	998	1048	1100	1155
Sales +						
Expenses -						
Material Cost % +		700	735	772	811	852
Manufacturing Cost %	5%	35	36.75	38.6	40.55	42.6
Employee Cost %	2%	14	14.7	15.44	16.22	17.04
Other Cost %	1%	7	7.35	7.72	8.11	8.52
total Expenses		756	793.8	833.76	875.88	920.16
Operating Profit		194	204.2	214.24	224.12	234.84
OPM %		20%	20%	20%	20%	20%
Production						
Product-1		312	312	312	312	312
Product-2		234	234	234	234	234
Product-3		234	234	234	234	234
Income +						
Product-1		10,76,40,000	11,29,44,000	11,85,60,000	12,44,88,000	13,07,28,000
Product-2		11,34,90,000	11,91,06,000	12,49,56,000	13,12,74,000	13,78,26,000
Product-3		22,23,00,000	23,35,32,000	24,52,32,000	25,74,00,000	27,02,70,000
Total Income +		44,34,30,000	46,55,82,000	48,87,48,000	51,31,62,000	53,88,24,000
Expenses						
Product-1		7,58,16,000	7,95,22,560	8,35,66,080	8,76,09,600	9,19,90,080
Product-2		8,46,61,200	8,89,57,440	9,35,06,400	9,83,08,080	10,31,09,760
Product-3		17,69,04,000	18,57,49,200	19,50,99,840	20,49,55,920	21,53,17,440
Total Expenses		33,73,81,200	35,42,29,200	37,21,72,320	39,08,73,600	41,04,17,280
Machine Cost		35,27,50,000	35,27,50,000	35,27,50,000	35,27,50,000	35,27,50,000
Total Life		20	20	20	20	20
Salvage		5	5	5	5	5
Deprecation per year		1,67,55,625	1,67,55,625	1,67,55,625	1,67,55,625	1,67,55,625
Loan As per Sheet						
Interest Amount		3,07,11,806	1,86,28,472	65,45,139		
Loan Repayment (Principal + Interest)		11,40,45,139	10,19,61,806	8,98,78,472		

ASSUMPTION:-

Particulars	FY30	FY31	FY32	FY33	FY34
Installed Capacity per shift	2	2	2	2	2
No of Shift	2	2	2	2	2
Total Production per day	4	4	4	4	4

No of day in year		300	300	300	300	300
Installed Capacity per Year		1200	1200	1200	1200	1200
Capacity Utilisation		65%	65%	65%	65%	65%
Utilised Capacity		780	780	780	780	780
Product -1(304)in %		40%	40%	40%	40%	40%
Tube blank Price in Kg		287	301	316	332	349
Finish Tube Price in Kg		440	462	485	509	534
Expenses -						
Material Cost % +		287	301	316	332	349
Manufacturing Cost %	5%	14.35	15.05	15.8	16.6	17.45
Employee Cost %	2%	5.74	6.02	6.32	6.64	6.98
Other Cost %	1%	2.87	3.01	3.16	3.32	3.49
total Expenses		309.96	325.08	341.28	358.56	376.92
Operating Profit		130.04	136.92	143.72	150.44	157.08
OPM %		30%	30%	30%	30%	29%
Product -2(316)in %		30%	30%	30%	30%	30%
Tube blank Price in Kg		428	449	471	495	520
Finish Tube Price in Kg		618	649	681	715	751
Sales +						
Expenses -						
Material Cost % +		428	449	471	495	520
Manufacturing Cost %	5%	21.4	22.45	23.55	24.75	26
Employee Cost %	2%	8.56	8.98	9.42	9.9	10.4
Other Cost %	1%	4.28	4.49	4.71	4.95	5.2
total Expenses		462.24	484.92	508.68	534.6	561.6
Operating Profit		155.76	164.08	172.32	180.4	189.4
OPM %		25%	25%	25%	25%	25%
Product -3(310)in %		30%	30%	30%	30%	30%
Tube blank Price in Kg		895	940	987	1036	1088
Finish Tube Price in Kg		1213	1274	1338	1405	1475
Sales +						
Expenses -						
Material Cost % +		895	940	987	1036	1088
Manufacturing Cost %	5%	44.75	47	49.35	51.8	54.4
Employee Cost %	2%	17.9	18.8	19.74	20.72	21.76
Other Cost %	1%	8.95	9.4	9.87	10.36	10.88
total Expenses		966.6	1015.2	1065.96	1118.88	1175.04
Operating Profit		246.4	258.8	272.04	286.12	299.96
OPM %		20%	20%	20%	20%	20%
Production						
Product-1		312	312	312	312	312
Product-2		234	234	234	234	234
Product-3		234	234	234	234	234

Income +						
Product-1		13,72,80,000	14,41,44,000	15,13,20,000	15,88,08,000	16,66,08,000
Product-2		14,46,12,000	15,18,66,000	15,93,54,000	16,73,10,000	17,57,34,000
Product-3		28,38,42,000	29,81,16,000	31,30,92,000	32,87,70,000	34,51,50,000
Total Income +		56,57,34,000	59,41,26,000	62,37,66,000	65,48,88,000	68,74,92,000
Expences						
Product-1		9,67,07,520	10,14,24,960	10,64,79,360	11,18,70,720	11,75,99,040
Product-2		10,81,64,160	11,34,71,280	11,90,31,120	12,50,96,400	13,14,14,400
Product-3		22,61,84,400	23,75,56,800	24,94,34,640	26,18,17,920	27,49,59,360
Total Expenses		43,10,56,080	45,24,53,040	47,49,45,120	49,87,85,040	52,39,72,800
Machine Cost		35,27,50,000	35,27,50,000	35,27,50,000	35,27,50,000	35,27,50,000
Total Life		20	20	20	20	20
Salvage		5	5	5	5	5
Deprecation per year		1,67,55,625	1,67,55,625	1,67,55,625	1,67,55,625	1,67,55,625

Cost of Debt	14.5%
Cost of Equity	10.5%
Tax	30%
Machinery value	35,27,50,000
Debt	25,00,00,000
Equity	10,27,50,000
WACC	10.25%

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VALUATION SUMMARY: -

	FY25	FY26	FY27	FY28	FY29	FY30	FY31	FY32	FY33	FY34
Sales +	44.34	46.56	48.87	51.32	53.88	56.57	59.41	62.38	65.49	68.75
Expenses -	33.74	35.42	37.22	39.09	41.04	43.11	45.25	47.49	49.88	52.4
Operating Profit	10.6	11.14	11.65	12.23	12.84	13.46	14.16	14.89	15.61	16.35
OPM %	24%	24%	24%	24%	24%	24%	24%	24%	24%	24%
Interest	3.07	1.86	0.65	0.00	0.00	0.00	0.00	0.00	0.00	0.00
Principle Repayment	8.33	8.33	8.33	0.00	0.00	0.00	0.00	0.00	0.00	0.00
Depreciation	1.68	1.68	1.68	1.68	1.68	1.68	1.68	1.68	1.68	1.68
Profit before tax	5.85	7.60	9.32	10.55	11.16	11.78	12.48	13.21	13.93	14.67
Tax %	30%	30%	30%	30%	30%	30%	30%	30%	30%	30%
Tax	1.75	2.28	2.79	3.17	3.35	3.53	3.74	3.96	4.18	4.40
Net Profit +	4.09	5.32	6.52	7.39	7.81	8.25	8.74	9.25	9.75	10.27
Cash Inflow	8.85	8.86	8.86	9.07	9.49	9.93	10.42	10.93	11.43	11.95
Cash Outflow	11.40	10.19	8.98	0.00	0.00	0.00	0.00	0.00	0.00	0.00
Net Cash	-2.56	-1.33	-0.13	9.07	9.49	9.93	10.42	10.93	11.43	11.95
PV	-2.32	-1.10	-0.10	6.14	5.83	5.53	5.26	5.01	4.75	4.50
Net Present Value	33.50									

Based on Income Approach Net Present Value of High Precision Cold Rolling Machine with complete mechanical and electrical accessories, **Model: TP-CRM-40 is Rs. 33.50 Crores.**

1. Cost Approach:

As per invoice provided the invoice cost is 42,50,000/- USD (i.e. 35.28 Crores)

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6. Documents & Reporting:

Dear Sir,

With reference to above subject, we have visited the Unit of **M/s. Jay Jagdamba Limited** located at Gut No. 92/3, 422, 423,424 Village Abitghar, Shirispada Shahapur Road Taluka-Wada, District-Palghar PIN Code- 421 303, State-Maharashtra, Country-India on 01.03.2024. During the time of our visit, we found that the machinery has arrived at site showing 31 nos. of Items and the numbered as 1/31 to 31/31 packed in 28 boxes as per packing List.

The machine will be installed in the existing shed and it will take about 45 to 60 working days for the complete installation & final trial run.

The Machine under Valuation is Specially design with higher accuracy and sophisticated PLC design which is not readily available in the Market, therefore the Valuation of the said machine is calculated by Income Approach & Cost Approach Only.

The Above value as per income is to be accompanied by the final installation certificate. We can issue final installation certificate after the verification of successful trail run by the Owner.

We have checked both approach cost Approach & Income Approach and based on the result the market value after the final installation of High Precision Cold Rolling Machine with complete mechanical and electrical accessories, **Model: TP-CRM-40 is Rs. 33.50 Crores.**

Market Value: 33.50 Crores.

Realised Value: 28.48 Crores

Distress Value: 25.12 Crores

Hence Certified.

This report is prepared for Credit Saison India, Mumbai.

We further declare that: --

In the preparation of the CE Certificate, we have relied on the information provided by the client.

The information furnished in this Certificate is true and correct to the best of our knowledge and belief.

We have no direct or indirect interest in the Unit.

Date: -19.03.2024

Place: - Mumbai

For Vastukala Consultants (I) Pvt. Ltd.

Umang Ashwin Patel
Regd. Valuer
Chartered Engineer (India)
Reg. No. IBBI/RV/04/2019/10803

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Photographs: -



Photographs: -



Cold Rolling Process

High Precision Cold Rolling Machine with complete mechanical and electrical accessories



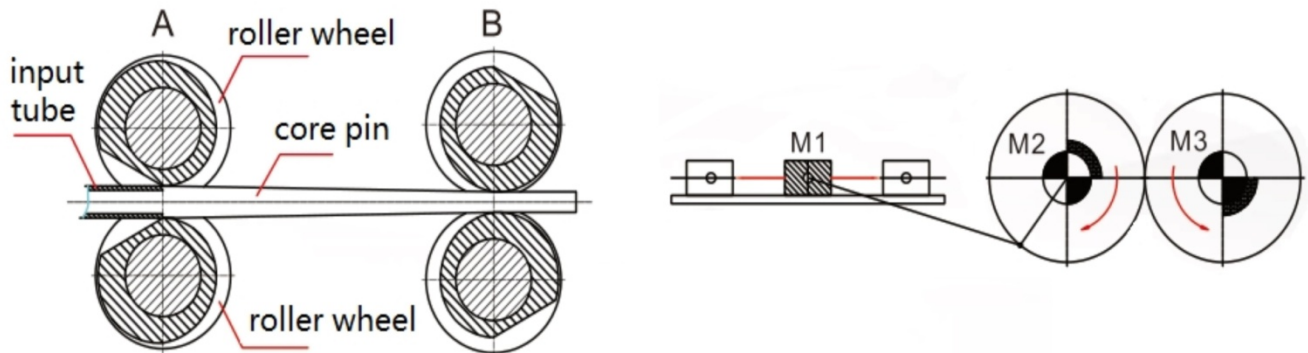
1. Application usage of equipment

To compress the steel tube wall thickness more uniform in 360 degree surface , and solid the inner structure and make the body more strength , it is very important process to do the cold rolling technology ; in this case , the high precision cold rolling machine are play an great role in this technology revolution . suitable for use raw material of all grades of stainless steel tube , high nickel tube , alloy steel tube , titanium tube ; by use servo motor to control rolling tube body turning angle , and use heavy duty DC motor drive the roll in forward/backward direction moving action , it guarantee the inlet tube and outlet tube all in high straightness and solve the pipe surface uneven point .



2. Operation theory of cold rolling machine with two rollers for seamless tubes

As shown: the power from the main DC motor through the pulley deceleration drive M3, M2, by brace connecting rod structure drive frame M1 (equipped with two roller ring die) for making force and back running on the beeline. In one cycle , when the machine head is near the limit position (location A). The taper die from small position to big position . via the rotation and feeding structure . the shell will be rotate and angle by mandrel working . the shell moves forward a distance . then the pass shapes of cold-rolled tube formed by two rollers and mandrel change from large to small (forward stroke) or from small to large (reverse stroke) , making the shell rolled and sized continuously . this cycle rolling is the process of producing shell into finished seamless tubes.



It is very important for the rollers to roll on the tube surface. According to the results of design research, the rocker system, the roll diameter R1 , the roll rolling radius R2, and the speed V1 of the nose sleeve and the speed V2 of the rolling cage determined by them must satisfy the following relations. This is related to the rolling mandrel, tube billet by the axial force, as well as the precision of finished products, rolling tools (chutes, rolls, mandrel) life .

$$\frac{V1}{V2} = \frac{LA}{LB} = \frac{L1}{L2} = \frac{(R1+R2)}{R2}$$





3. Technical parameters date of tube cold rolling machine

No.	Description		Unit	Tube Cold Rolling Machine Model		
				TP-CRM-25	TP-CRM-40	TP-CRM-85
1	Input hollow tube	O.D.	mm	φ15~30	φ22~58	φ45~85
		W.T.	mm	1.2~3	1.5~6	2.5~8
		Length	m	2~4	1.5~5	2~5
2	Output product tube	O.D.	mm	φ10~22	φ15~42	φ35~75
		W.T.	mm	0.9~2.5	1~5	2~7
		Length	m	≤8	≤15	≤15
3	Max. elongation ratio of rolling		%	10-25%	10-25%	10-25%
4	Max. nominal rolling force		t	35	65	130
5	Stroke rate of roller carriage		次/分 str./min.	50~120	40~100	50~80
6	Stroke length of roller carriage		mm	503.5	642	824
7	Length of hollow feed		mm	2~8	2~10	2~10
8	Rotating angle of hollow during feed		度 Deg.	45-75	45~72	45-75
9	Dia. of roller		mm	φ210	φ250	φ350
10	PCD of gear driving roller		mm	φ196	φ224、φ232	φ297.φ308.φ319
11	Length of connecting rod		mm	1460	2000	2700
12	Radius of crank		mm	250	320	410
13	Offset distance between crank and slider		mm	160	160	230
14	Center height of hollow		mm	750	750	750
15	Total transmission ratio			10	9	11
16	Power of main motor		KW	30	55	110

COLD ROLLING MACHINE MODEL – TP-CRM-40

TRADERS OF PACIFIC

1. Introduction to equipment technical parameters and structural functions.
2. Scope of equipment supply and configuration description.
3. Delivery of technical data from both suppliers and buyers.

1 .Introduction to equipment technical parameters and structural functions.

TP-CRM-40 two-roller cold rolling machine for cold rolling processing of stainless steel Special grade and Stainless Steel pipes. Based on the technical exchanges between the two parties and the processing requirements of the buyer, the following agreement was reached on the basic requirements, technical parameters, equipment composition, process lubrication system, etc. of the proposed two-roll cold rolling pipe mill.

1. Equipment technical performance parameters

The two-roller ring-hole type cold-rolled machine is a pipe cold rolling processing equipment with the characteristics of large diameter reduction, large wall reduction, and long working stroke. Because the deformation conditions of metal during the cold rolling process are much better than those of cold drawing, cold rolling is used to produce various precision pipes such as Nickle Alloy and titanium alloys, alloy steel, stainless steel, non-ferrous metals, and precision alloys. , can greatly reduce the main processes and auxiliary processes, thereby significantly reducing the consumption of metal, fuel, power and auxiliary materials, and at the same time, the production process can be shortened and improved.

Formulate the production process and technical parameters of the two-high cold rolling mill

Table-1

Sr. No	Project name		Unit	TP - CRM -40
1	Tube	Outer Dia	mm	$\Phi 22 \sim \Phi 58$
2		Wall Thick	mm	1.5~6
3		Blank	Length	m
4	Finish Tube	Outer Dia	mm	$\Phi 15 \sim \Phi 42$
5		Wall Thick	mm	1~5
6		Length	m	≤ 15
7	Max Elongation			Depend On material
8	Hollow Feed		mm	2~10
9	Rotary Feeding mechanism			Servo motor Rotation
10	Rack Speed		mm	95
11	Stroke Length		mm	642
12	Roll Dia		mm	$\Phi 250$
13	Radius Of Crank		mm	320
14	Connecting Rod		mm	2000
15	Offset Distance		mm	160
16	Rolling Force		KN	650
17	Rotating angle		Deg.	45-72
18	Synchronous Gear PCD		mm	224/232
19	Lubricating			Inner and outer online lubrication system
20	Main Motor		KW	55
21	Transmission ratio		i	9
22	Hight Of Line		mm	750
23	Feeding Method			Cycle stop with auto mechanical Loading

2. Equipment structure and characteristics

The equipment consists of mechanical equipment system, process lubrication system, electrical control system, etc.

2.1 Mechanical components of rolling mill

The mechanical equipment part of the rolling mill includes the feeding device, mandrel parts, mandrel chuck parts, rotary feeding mechanism, intermediate bed parts, machine base box, working frame, discharging device, and main transmission mechanism.

2.1.1 Loading device

The loading device consists of a stacking platform, a feeding channel, a sprocket transmission device, and a pipe jack. Put the blank tube flatly on the stacking platform. When the three claws of the core rod are opened, start the button, and the motor drives the pipe jacking car forward through the sprocket transmission device. The pipe jacking car installed in front of the pipe jacking car holds the blank pipe. Before the tube blank is fed into the bed and sent to the trolley, the sprocket transmission device is started in reverse to exit the tube jacking, the three claws of the core rod are clamped to clamp the core rod, and the rolling mill is started for rolling.

2.1.2 Mandrel parts

It consists of mandrel, mandrel rod and joint. The mandrel material is H13, and the surface hardness is not less than HRc58-62.

The mandrel rod material is thick-walled seamless tube. When rolling different specifications of capillary tubes, the corresponding core rod specifications must be selected.

2.1.3 Core rod chuck parts

The core rod chuck is hydraulic. The loosening and clamping of the core rod are completed by a hydraulic cylinder. In order to ensure the size requirements of the finished pipe, the axial adjustable stroke of the core rod chuck is $\pm 35\text{mm}$.

2.1.4 Rotary feeding mechanism.

The rotary feeding mechanism is controlled by a servo motor. The size of the rotation angle and the amount of feed can be adjusted steplessly by changing the number of revolutions of the servo motor. The rotary feeding mechanism is equipped with a feeding servo motor and a rotary servo motor, which respectively implement intermittent feeding and rotation of the tube blank through a set of gear reduction mechanisms.

2.1.5 Intermediate bed parts

The intermediate bed component consists of a bed, a tube blank feeding trolley, a bracket, a bearing seat, etc.

The middle bed adopts a welded bed, and the welded parts are annealed. The bed is equipped with double bearing seats, transmission screws, tube blank feeding trolleys, tie rods, brackets, etc. Two transmission screws are fixed in the front and rear bearing seats, one end of which is connected to the rotary feeding box with a sprocket coupling, and the intermittent feeding of the tube blanks is realized through the screw nut installed in the tube blank feeding car. The bracket plays the role of supporting the screw rod, core rod and tube blank. During the pipe rolling process, the tube blank feeding trolley always holds the rear end of the tube blank and is fed intermittently. When the core rods of different specifications are to be adjusted, the top cover of the tube blank feeding trolley must also be exchanged to adapt to different core rods. Specification. During the shutdown and loading process, the tube blank is fed into the trolley and can be controlled to move forward and backward quickly and stop at any position on the middle bed. The screw lubrication device improves the service life of the screw nut.

2.1.6 Base box

The box body is made of welded parts, and the welded parts are annealed, and leak tested. The gear box is equipped with a

closed upper cover to prevent process lubricant from splashing and water mist from spraying out of the machine and reduce noise.

Gear materials: large and small gear forgings, ground teeth.

The connecting rod adopts 45# and is normalized.

The material of connecting rod pin and gear shaft is 40Cr, which is quenched and tempered.

Rack material: 45, tooth surface surface quenching treatment.

Machine base guide rail: It adopts integral guide rail and the material is HT300 casting.

The eccentric gear is lubricated by oil injection, and the bearings are lubricated by grease.

2.1.7 Working rack

Frame form: Use an integral frame, a closed frame, the material is ZG310-570; or use a welded structure, the material is Q345.

The material of the synchronization gear is 40Cr.

2.1.8 Discharging device

The discharging device consists of a discharging channel, a finished product rack and an oil tank. The oil tank is used to collect the residual oil on the finished pipe to protect the environmental sanitation of the site (made by the purchaser).

2.1.9 Main transmission mechanism

Adopt energy consumption braking method. It is mainly composed of Z4 type DC motor, belt transmission device, support, etc. A DC motor is used to drive the large pulley through the narrow V-jointed belt on the small pulley. The small pulley and the main motor are fixed on a base with an adjustable screw to facilitate adjusting the tightness of the belt. The large pulley has passed the static balance test to ensure smooth operation.

2.1.10 Internal lubrication device

The internal lubrication device intermittently inputs lubricating oil to the top in the deformation zone and the inner wall of the tube blank through the hollow core rod and the top beam joint. During rolling, the oil inlet nozzle is connected to the core rod. When pushing the tube, the oil inlet nozzle is lifted. Pour lubricating oil into the rolling area of the head and inner wall to provide cooling and lubrication. The internal lubrication device can reduce the friction between the inner hole of the tube blank and the core rod, reduce the force of feeding and removing the rod, and improve the quality of the inner wall.

2.2 Hydraulic system

The hydraulic system includes the hydraulic station oil pump, oil tank device and corresponding electromagnetic control valves and pipelines.

The hydraulic system controls the accuracy of the movements of each hydraulic cylinder through pressure control valves, flow control valves, and electromagnetic reversing valves to ensure the normal operation of the entire rolling system.

2.3 Pneumatic system

The pneumatic system consists of an air source (provided by the purchaser), a triple air source, and various air valves.

2.4 Process lubrication system

2.4.1 The process lubricant uses industrial rolling oil.

2.4.2 In order to ensure the cleanliness of the lubricating oil, two filtering devices are added.

2.4.3 Consists of fuel tank, pump-motor unit, pipeline accessories, etc. It is used for process cooling and lubrication of the deformation zone cone and roll pass during the rolling

process. It is also used for the lubrication of the guide rails, frame slides, and gear racks in the machine base.

2.5 Electrical control system

In order to meet the process requirements of the rolling mill, the system uses PLC and Scada system as the control center. The entire electrical control system mainly consists of man-machine interface, host control system, rotary feeding control system, pneumatic control, and auxiliary control system.

All low-voltage switches, contactors, relays, etc. are selected from domestic first-line products.

2.5.1 Host control system

The host control system mainly provides power to the main shaft of the equipment.

2.5.2 Rotary feeding control system.

The rotary feed control system is the most important control part of the rolling mill. Here's how it works:

When the spindle is running, the rotary feed system obtains the angle corresponding to the mold opening from the spindle.

When the spindle rotates to the corresponding angle, the electronic cam module in the system will control the rotation of the rotary servo motor and the feed servo motor to complete the set feed amount and rotation angle values.

2.5.3 Human-computer interface

The human-machine interface uses a 12-inch touch screen. Some necessary parameters for equipment operation are input to the PLC through the human-machine interface, and then the corresponding motors or solenoid valves are controlled by the PLC and Scada . When the equipment is running, the PLC collects fault or alarm information through various controllers, sensors, etc., and finally displays it on the human-machine interface. So that operators can quickly and accurately find and solve problems. Also machine can operate by wireless control system.

2.6 Characteristics of equipment

2.6.1 Mechanical loading reduces labor intensity.

2.6.2 The main drive adopts a combined belt drive method, which improves the transmission efficiency.

2.6.3 Use special screw material (YF45MnV) and a special screw lubrication device to increase the service life of the screw and screw nut.

2.6.4 The servo rotary feeding system is adopted, which has good stability, and the feeding amount and rotation angle are infinitely adjustable.

2.6.5 The structure of the integral frame and integral guide rails is adopted to ensure the accuracy of steel pipe processing.

2.7 Color of device

2.7.1. Equipment main body color: 29G09 dark bean green.

2.7.2. Color of exposed rotating parts: signal red or signal yellow.

2. Scope of equipment supply and configuration description

1. Scope of supply of supplier's equipment

List of scope of supply for each machine

Table 2

Sr no	Project name	Unit	Qty	Remark
1	Loading Devise	Set	1	
2	Core rod chuck part	Set	1	
3	Rotary feeding mechanism			
4	Intermediate bed parts	Set	1	
5	Chassis box	Set	1	
6	Main Transition mechanism	Set	1	
7	Discharging Devise	Set	1	
8	Photoelectric reduction box	Set	1	

9	Lubricating oil tank	Set	1	
10	Electrical control cabinet	set	1	
11	Electrical consol	set	1	
12	Hydraulic station	set	1	Included pipeline and accessories
13	Internal lubrication devise	set	1	
14	Roller	set	1	Specification by customer
15	Mandrel	set	2	Specification by customer
16	Core Rod	set	1	Specification by customer
17	Pulley guard	set	1	

2. Scope of responsibility of the purchaser (see Table 3)

Table 3

Sr no	Project name	Unit	Qty	Remark
1	Discharge rack oil tank	set	1	Equipped when the equipment is installed.
2	Lubrication oil tank pit cover	set	1	Equipped when the equipment is installed.
3	Equipment safety guard rail	set	1	Equipped when the equipment is installed.

4	Equipment installation and connection wires and conduits	set	1	Equipped when the equipment is installed.
5	Connection pipe between equipment to lubricating oil unit	set	1	Equipped when the equipment is installed.
6	Hydraulic and lubricating oil	ltr	2000	
7	Tube Blanks	batch		Specific specifications customized by customer.
8	Inspection measuring tools	set	1	According to finished product specifications
9	Power supply and air source			
10	Anchor bolt and pads	set	1	Please see the equipment basic diagram for specific specifications and quantities.

3. Delivery of technical data from both supply and demand sides

1. Design information and technical documents submitted by the supplier to the demander

1.1 The progress of the information and drawings provided by the supplier should meet the requirements for the continuous design, construction, manufacturing, installation and debugging of the equipment in this technical agreement and meet the requirements of the overall progress. The progress of information provided by suppliers includes the following aspects:

Design stage, manufacturing stage, installation and commissioning stage, operation and maintenance stage.

1.2 Technical information that the supplier should provide after the project is completed:

- Deliver complete equipment general drawing and basic construction drawing.
- List of wearing parts: 1 copy of drawings and names of wearing parts.
- 1 copy of instruction manual.
- 1 copy of inspection certificate.

- One copy each of electrical schematic diagram and electrical circuit diagram.



Traders of Pacific

PACKING LIST

Date : 26 Jan 2024

No :TOP-JJL-94

Attention : Jay Jagdamba Limited
Address : Office No 405, The Landmark Sector, Plot no 26A, Sector 07
Kharghar Navi Mumbai – 410210, India
B/L no. : 23252628
Country of Origin : China

From : Singapore

To : Nhava Sheva Port-India

MARKS NOS.	QUANTITIES& DESCRIPTIONS	CNR NOS.	PKG. PIECES	G.WT (TOTAL)	N.WT (TOTAL)	MEAS (TOTAL)
1.	Main Motor Base			646KGS	646KGS	
2.	Main Machine Body			7252KGS	7252KGS	
3.	Safety Cover 01			118KGS	118KGS	
4.	Safety Cover 02			126KGS	126KGS	
5.	Middle Rolling Unit			1974KGS	1974KGS	
6.	Machine Legs			106KGS	106KGS	
7.	Gear Box			84KGS	84KGS	
8.	Feeder Gear Box			2854KGS	2854KGS	
9.	Servo Motor 01			61KGS	61KGS	
10.	Servo Motor 02			61KGS	61KGS	
11.	Loading Conveyor			756KGS	756KGS	
12.	Pusher Tube			32KGS	32KGS	
13.	Loading Supporter			146KGS	146KGS	
14.	Loading Beam			72KGS	72KGS	
15.	Unloading Support			192KGS	192KGS	
16.	Unloading Beam			128KGS	128KGS	
17.	Support Angle Steel			16KGS	16KGS	
18.	Lubricate Oil Tank			576KGS	576KGS	
19.	Safety Fence			84KGS	84KGS	
20.	Lubricate Device			342KGS	342KGS	
21.	Combined Belt			19KGS	19KGS	
22.	Oil Station			55KGS	55KGS	
23.	Sychrolize Gear			34KGS	34KGS	
24.	Roller Core			117KGS	117KGS	
25.	Spare Parts Box			373KGS	373KGS	
26.	Electrical Box			354KGS	354KGS	
27.	CDM Rolling Wheels			717KGS	717KGS	
28.	Tools			45KGS	45KGS	

Traders of Pacific Pte. Ltd.

8 Marina View, #39-04, Asia Square Tower 1, Singapore –

018960 www.tradersofpacific.com

E-mail: tradersofpacific@mail.com



Traders of Pacific

PACKING LIST

Date : 26 Jan 2024

No :TOP-JJL-94

Attention : Jay Jagdamba Limited
Address : Office No 405, The Landmark Sector, Plot no 26A, Sector 07
Kharghar Navi Mumbai – 410210, India
B/L no. : 23252628
Country of Origin : China

From : Singapore

To : Nhava Sheva Port-India

MARKS NOS.	QUANTITIES& DESCRIPTIONS	CNR NOS.	PKG. PIECES	G.WT (TOTAL)	N.WT (TOTAL)	MEAS (TOTAL)
N/M	High Precision Cold Rolling Machine with complete Mechanical and Electrical Accessories ; Model : TP-CRM-40 HS CODE:84552200	CSCU6416521/O ML27510/40OT'	28PKGS	17340KGS	17340KGS	31CBM
	TOTAL		28PKGS	17340KGS	17340KGS	31CBM

Payment Terms: 100% Advance

Delivery Terms: CIF NHAVA SHEVA, INDIA

For and on behalf of Traders of Pacific Pte Ltd.



Authorised Signatory

Traders of Pacific Pte. Ltd.

8 Marina View, #39-04, Asia Square Tower 1, Singapore –

018960 www.tradersofpacific.com

E-mail: tradersofpacific@mail.com



एक कदम स्वच्छता की ओर

INDIAN CUSTOMSPORT : JNCH, NHAVA SHEVA, TAL:URAN, DIST-RAIGAD-400707
BILL OF ENTRY FOR HOME CONSUMPTION

Port Code	BE No	BE Date	BE Type
INNSA1	9937693	02/02/2024	H
IEC/Br	0304042986/1		FIRST COPY
GSTIN/TYPE	27AACCK3066F1ZO/G		
CB CODE	SELFSUBMITCH001		
TYPE	INV	ITEM	CONT
Nos	1	1	1
PKG	28	G.WT (KGS)	17340



BE0130220241202

PART - I - BILL OF ENTRY SUMMARY

A. STATUS	1.BE STATUS	2.MODE	3.DEF BE	4.KACHA	5.SEC 48	6.REIMP	7.ADV BE (Y/N/P)	8.ASSESS	9.EXAM	10.HSS	11.FIRST CHECK	12. PROV/ FINAL	
	FIRST COPY	Sea	T	N	N	N	C	Y	N	N	N	F	
B. DECLARANT	13.COUNTRY OF ORIGIN						14.COUNTRY OF CONSIGNMENT			11.FIRST CHECK			12. PROV/ FINAL
	CHINA						SINGAPORE			SINGAPORE			F
	15.PORT OF LOADING						16.PORT OF SHIPMENT						
	Singapore						Singapore						
C. DUTY SUMMARY	1.IMPORTER NAME & ADDRESS												
	JAY JAGDAMBA LIMITED						2.CB NAME						FILED BY IEC HIMSELF
	GUT NO.92.3, 422, 423, 424 VILLAGE						3.AEO						
	ABITGHAR,TAL.WADA SHAHPUR ROAD, WADA PALGHAR 421303						4.UCR						
D.MANIFEST DETAILS	AD CODE		8710111										
	1.BCD	2.ACD	3.SWS	4.NCCD	5.ADD	6.CVD	7.IGST	8.G.CESS	18.TOT.ASS VAL				
	0	0	0	0	0	0	0	0	356787500				
	9.SG	10.SAED	11.GSIA	12.TTA	13.HEALTH	14.TOTAL DUTY	15.INT	16.PNLTY	17.FINE	19.TOT. AMOUNT			
E. BOND DETAILS	1.IGM NO	2.IGM DATE	3.INW DATE	4.GIGMNO	5.GIGMDT	6.MAWB NO	7.DATE	8.HAWB NO	9.DATE	10.PKG	11.GW		
	2368122	07/02/2024	08/02/2024	0		23252628	29/01/2024			28	17340		
	1.BOND NO.												
	2002190235												
F. PAYMENT DETAILS	2.PORT		3.BOND CD		4.DEBT AMT		5.BG AMT		1.SR NO	2.CHALLAN NO		3.PAID ON	4.AMOUNT(Rs.)
	INNSA1		EC		98955013		0						
	1.WBE NO.												
	2002190235												
G. WH	2.DATE		3.WBE SITE		4.WH CODE		1.S.NO	2.INVOICE NO		3.INV. AMT		4.CUR	
							1	TOP-JJL-94		4250000		USD	
	1.EVENT												
	Submission												
H. PROCESSING DETAILS	2.DATE		3.TIME		EXCHANGE RATE								
	02-FEB-24		09:12		INR=INR								
	12-FEB-24		20:06		1 USD=83.95INR								
	Assessment												
I. INVOICE DETAILS - SUMMARY#	Examination												
	OOC												
	1.SNO												
	1												
J. CONTAINER DETAILS *	2.LCL/ FCL		3.TRUCK		4.SEAL		5.CONTAINER NUMBER						
	F				N.A.		CSCU6416521						
	OOC NO.												
	OOC DATE												

GLOSSARY

A : DEF - Deferred Payment, REIMP - Reimport, ADV - Advance, P - Prior, HSS - HighSeaSale; B : CB - Customs Broker, AEO - Authorized Economic Operator, UCR - Unique Customs Reference; D : GIGM - Gateway IGM; G : WBE - Warehouse BE; I : OOC - Out of Charge, # Refer Part IV for full list of Invoices J : * Refer Part IV for full list of Containers;



एक कदम स्वच्छता की ओर

INDIAN CUSTOMSPORT : JNCH, NHAVA SHEVA, TAL:URAN, DIST-RAIGAD-400707
BILL OF ENTRY FOR HOME CONSUMPTION

Port Code	BE No	BE Date	BE Type
INNSA1	9937693	02/02/2024	H
IEC/Br	0304042986/1		FIRST COPY
GSTIN/TYPE	27AACCK3066F1ZO/G		
CB CODE	SELFSUBMITCH001		
TYPE	INV	ITEM	CONT
Nos	1	1	1
PKG	28	G.WT (KGS)	17340



BE0130220241202

PART - II - INVOICE & VALUATION DETAILS (Invoice 1/1)

A. INVOICE	1.S.NO	2.INVOICE NO. & DT.	3.PURCHASE ORDER NO & DT		4.LC NO & DATE		5.CONTRACT NO & DATE				
	1	TOP-JJL-94 26-JAN-24									
B. TRANSACTING PARTIES	1.BUYER'S NAME & ADDRESS				2.SELLER'S NAME & ADDRESS						
	JAY JAGDAMBA LIMITED										
	GUT NO.92.3, 422, 423, 424 VILLAGE										
	ABITGHAR, TAL.WADA SHAHPUR ROAD,										
	WADA PALGHAR										
	421303										
C. VALUATION	3.SUPPLIER NAME & ADDRESS				4.THIRD PARTY NAME & ADDRESS						
	TRADER OF PACIFIC PTE LTD										
	8 MARINA VIEW , # 39-04 , ASIA SQUA										
	RE TOWER 1 , SINGAPORE - 018960										
D. COST & SERVICES	SINGAPORE										
	5.AEO				6. AD CODE		8710111				
	1.INV VALUE	2.FREIGHT	3.INSURANCE	4.HSS.	5.LOADING	6.COMMN	7.PAY TERMS	8.VALUATION METHOD			
4250000						DP	RULE 4 (TRANSACTION VALUE)				
14.Cur USD							9.RELTD	10.SVB CH	11.SVB NO	12.DATE	13LOA
15.Term CIF							No				
E. ITEM DETAILS	1.C&B	2.CoC	3.CoP	4.HND CHG	5.G&S	6.DOC. CH					
	7.COO	8.R & LF	9.OTH COST	10.LD / ULD	11.WS	12.OTC			13.MISC CHARGE	14.ASS. VALUE	356787500
E. ITEM DETAILS	1.S NO.	2.CTH	3.DESCRPTION			4.UNIT PRICE	5.QUANTITY	6.UQC	7.AMOUNT		
	1	84552200	HIGH PRECISION COLD ROLLING MACHINE WITH COMPLETE MECHANICALAND ELECTRICAL ACCESSORIES MODEL : TP-CRM-40			4250000.000000	1.000000	SET	4250000.00		

GLOSSARY

A : LC - Letter of Credit; **B** : AD - Authorized Dealer; **C** : HSS - High Sea Sale; **D** : C&B Commission & Brokerage, CoC - Cost of Container, CoP - Co of Packing, HND CHG - Handling Charges, G&S - Goods and Service input cost, DOC CH - Document Charges, CoO - Country of Origin Certificate, R&LF - Royalty and Licence Fees, LD/ULD - Loading Unloading Charges, WS - Warranty Services, OTC - Other Costs, CTH - Customs Tariff Head, UQC - Unit Quantity Code



एक कदम स्वच्छता की ओर

INDIAN CUSTOMSPORT : JNCH, NHAVA SHEVA, TAL:URAN, DIST-RAIGAD-400707
BILL OF ENTRY FOR HOME CONSUMPTION

Port Code	BE No	BE Date	BE Type
INNSA1	9937693	02/02/2024	H
IEC/Br	0304042986/1		FIRST COPY
GSTIN/TYPE	27AACCK3066F1ZO/G		
CB CODE	SELFSUBMITCH001		
TYPE	INV	ITEM	CONT
Nos	1	1	1
PKG	28	G.WT (KGS)	17340



BE0130220241202

PART - III - DUTIES

A. ITEM DETAILS	1. INVSNO	2. ITEMSN	3. CTH	4. CETH	5. ITEM DESCRIPTION					6. FS	7. PQ	8. DC	9. WC	10. AQ
	1	1	84552200	NOEXCISE	HIGH PRECISION COLD ROLLING MACHINE WITH COMPLETE MECHANICAL AND ELECTRICAL ACCESSORIES MODEL : TP-CRM-40					N	N	N	N	N
	11. UPI	12. COO	13. C. QTY	14. C. UQC	15. S. QTY	16. S. UQC	17. SCH	18. STND/PR	19. RSP	20. REIMP	21. PROV	22. END USE		
4250000	CN	1	SET	1	NOS	12	S	N	N			GNX200		
23. PRODN	24. CNTRL	25. QUALFR	26. CONTNT	27. STMNT	28. SUP DOCS		29. ASSESS VALUE			30. TOTAL DUTY				
N	N	Y	N	N	N		356787500			0				
B. ITEM DUTY	DUTY	1. BCD	2. ACD	3. SWS	4. SAD	5. IGST	6. G. CESS	7. ADD	8. CVD	9. SG	10. T. VALUE			
	Notn No.					026/2023	001/2017							
	Notn SNo.					1	56							
	Rate	7.5		10		0	0		0					
	Amount	0		0		0	0	0	0					
Duty Fg					0	0								
C. OTHER DUTIES	DUTY	1. SP EXD	2. CHCESS	3. TTA	4. CESS	5. CAIDC	6. EAIDC	7. CUS EDC	8. CUS HEC	9. NCD	10. AGGR			
	Notn No.					011/2021								
	Notn SNo.					17								
	Rate					0		0	0					
	Amount					0		0	0	0				
Duty Fg					26759062.5					0				

ASSESSED

GLOSSARY

A : INVSNO - Invoice Sr. No., UPI - Unit Price Invoiced, C.Qty - Commercial Quantity, S.Qty - Standard Quantity, FS - Food Safety and Standards Authority of India, PQ - Plant Quarantine, DC - Central Drugs Standard Control Organisation, WC - Wildlife Crime Control Bureau, AQ - Animal Quarantine and Certification Services, SCH - Scheme Code



एक कदम स्वच्छता की ओर

INDIAN CUSTOMS

PORT : JNCH, NHAVA SHEVA, TAL:URAN, DIST-RAIGAD-400707
BILL OF ENTRY FOR HOME CONSUMPTION

Port Code	BE No	BE Date	BE Type
INNSA1	9937693	02/02/2024	H
IEC/Br	0304042986/1		FIRST COPY
GSTIN/TYPE	27AACCK3066F1ZO/G		
CB CODE	SELFSUBMITCH001		
TYPE	INV	ITEM	CONT
Nos	1	1	1
PKG	28	G.WT (KGS)	17340



BE0130220241202

PART - IV - ADDITIONAL DETAILS

A. SVB DETAILS

1. INVSNO	2. ITMSNO	3. REF NO	4. REF DT	5. PRT CD	6. LAB	7. P/F	8. LOAD DATE	9. P/F
-----------	-----------	-----------	-----------	-----------	--------	--------	--------------	--------

B. PREVIOUS BEs

1. INVSNO	2. ITMSNO	3. BE NO	4. BE DATE	5. PRT CD	6. UNITPRICE	7. CURRENCY CODE
-----------	-----------	----------	------------	-----------	--------------	------------------

C. RE-IMPORT AFTER EXPORT

1. INVSNO	2. ITMSNO	3. NOTN NO	4. SLNO	5. FRT	6. INS	7. DUTY	8. SB NO	9. SB DT	10. PORTCD	11. SINV	12. SITEMN
-----------	-----------	------------	---------	--------	--------	---------	----------	----------	------------	----------	------------

D. ITEM MANUFACTURER/PRODUCER/GROWER DETAILS

1. INVSNO	2. ITMSNO	3. TYPE	4. MANUFACT CD	5. SOURCE CY	6. TRANS CY	7. ADDRESS
-----------	-----------	---------	----------------	--------------	-------------	------------

E. ACCESSORY STATUS

1. INVSNO	2. ITMSNO	3. ACCESSORY ITEM DETAILS
-----------	-----------	---------------------------

F. LICENCE DETAILS

1. INVSNO	2. ITMSNO	3. LIC SLNO	4. LIC NO	5. LIC DATE	6. CODE	7. PORT	8. DEBIT VALUE	9. QTY	10. UQC	11. DEBIT DUTY
1	1	1	0331028272	27-OCT-23	12	INNSA1	356787500	1	SET	

G. CERTIFICATE DETAILS

1. CERTIFICATE NUMBER	2. DATE	3. TYPE	1. PRC LEVEL	2. IEC	3. BRANCH SLNO
-----------------------	---------	---------	--------------	--------	----------------

H. HSS DETAILS

I. SINGLE WINDOW DECLARATION

1. INVSNO	2. ITMSNO	3. INFO TYP	4. QUALIFIER	5. INFO CD	6. INFO TEXT	7. INFO MSR	8. UQC
1	1	CHR	SQC			1	NOS

J. SINGLE WINDOW DECLARATION - CONSTITUENTS

1. INVSNO	2. ITMSNO	3. C SNO	4. NAME	5. CODE	6. PERCENTAGE	7. YIELD PCT	8. ING
-----------	-----------	----------	---------	---------	---------------	--------------	--------

K. SINGLE WINDOW DECLARATION - CONTROL

1. INVSNO	2. ITMSNO	3. CONTROL TYPE	4. LOCATION	5. SRT DT	6. END DT	7. RES CD	8. RES TEXT
-----------	-----------	-----------------	-------------	-----------	-----------	-----------	-------------

L. SUPPORTING DOCUMENTS

1. INVSNO	2. ITMSNO	3. TYP	4. ICEGATE ID	5. IRN	6. DOC CODE	7. ISSUE PLACE	8. ISSUE DT	9. EXP DT
0	0	10100	JAGDAMBA	2023092100001734		SINGAPORE	15-SEP-23	
0	0	10100	JAGDAMBA	2023121100138342		SINGAPORE	15-DEC-23	
0	0	70500	JAGDAMBA	2024020200002474		SINGAPORE	26-JAN-24	
0	0	911FT	JAGDAMBA	2024020200002475		SINGAPORE	26-JAN-24	
0	0	00600	JAGDAMBA	2024020900061325		SINGAPORE	26-JAN-24	
0	0	10500	JAGDAMBA	2024020900061326		SINGAPORE	26-JAN-24	
0	0	929AS	ICESBEFIRSTCOPY	1202402020060205			02-FEB-24	
1	0	33100	JAGDAMBA	2024020200002476		SINGAPORE	26-JAN-24	

M. CONTAINER DETAILS

1. CONTAINER NUMBER	2. TRUCK NUMBER	3. SEAL NUMBER	4. FCL/LCL
CSCU6416521		N.A.	F

N. INVOICE DETAILS

1. S NO	2. INVOICE NO	3. INVOICE AMOUNT	4. CUR
1	TOP-JJL-94	4250000	USD

OTHER ADDITIONAL INFORMATION

GLOSSARY

A : Ref No - SVB Reference Number, Ref Dt - SVB Reference Date; F : Code - Licence Scheme Code; G : PRC - Preceding; J : ING - Ingredient
K : RES CD - Control Result Code, RES TXT - Control Result Text



एक कदम स्वच्छता की ओर

INDIAN CUSTOMS

PORT : JNCH, NHAVA SHEVA, TAL:URAN, DIST-RAIGAD-400707
BILL OF ENTRY FOR HOME CONSUMPTION

Port Code	BE No	BE Date	BE Type
INNSA1	9937693	02/02/2024	H
IEC/Br	0304042986/1		FIRST COPY
GSTIN/TYPE	27AACCK3066F1ZO/G		
CB CODE	SELFSUBMITCH001		
TYPE	INV	ITEM	CONT
Nos	1	1	1
PKG	28	G.WT (KGS)	17340



BE0130220241202

PART - V - OTHER COMPLIANCES

A. EXAMINATION ORDER RMS

Assessment and Examination has not been prescribed for this BE.

A1.EXAMINATION ORDER

B.EXAMINATION INSTRUCTIONS

B1. PGA EXAMINATION INSTRUCTIONS

Inv No	Item No	Agency	Status

C.COMPULSORY COMPLIANCE

D. AC REMARKS

E. EXAMINATION REPORT

F.SUPERINTENDENT COMMENTS

OOCC No	OOCC Date

COMPLIANCES

ASSESSED



एक कदम स्वच्छता की ओर

INDIAN CUSTOMS

PORT : JNCH, NHAVA SHEVA, TAL:URAN, DIST-RAIGAD-400707
BILL OF ENTRY FOR HOME CONSUMPTION

Port Code	BE No	BE Date	BE Type
INNSA1	9937693	02/02/2024	H
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CB CODE	SELFSUBMITCH001		
TYPE	INV	ITEM	CONT
Nos	1	1	1
PKG	28	G.WT (KGS)	17340



BE0130220241202

PART - VI - DECLARATION

Declaration for 0/0: I/We declare that the contents of the above mentioned invoice(s) and documents are true and correct in every respect.I/We have not received and do not know of any other documents or information showing a different description, quantity, price, value, of the said goods and that if at any time hereafter I/We discover any document / information showing different facts, I/We will immediately make the same known to the Commissioner of Customs.

Declaration for 0/0: I/We declare that the contents of this Bill of Entry for goods imported against above mentioned Bill of Lading/ Airway Bill /Lorry Receipt/Railway Receipt numbers are in accordance with the above mentioned invoice(s) No(s)and other documents presented herewith.

Declaration for 1/0: I/We declare that the price paid or payable by the importer is as per the details provided above, and any price paid or payable in addition to the above will be settled with the seller at the end of a defined period by means of debit note / credit note (post import price adjustment), which are as per the contract attached as a supporting document.

Declaration for 1/0: I/We declare that there are no payments actually paid or payable for the imported goods by way of cost and services [in terms of Rules 10(1)(a)(i), Rule 10(1)(a)(ii), Rule 10 (1) (a) (iii) and Rule 10 (1) (b) of Customs Valuation Rules, 2007], Royalty / Licence Fee / subsequent resale or use of goods /other payment as a condition of sale [(Please see Rule 10 (1) (c), (d) & (e) of Customs Valuation Rules, 2007] other than those declared in the invoice which are mentioned as miscellaneous charges in this Bill of Entry.

Declaration for 1/0: I/We declare that all conditions or restrictions, if any, imposed by the seller of any third party on the disposition or use of the imported goods [as per proviso to Rule 3(2)] of the Customs Valuation Rules, 2007] are specified above.

A. DECLARATION STATEMENT

COPIED
ASSESSED

B. AUTHORIZED SIGNATORY

DATE

PLACE

AUTHORISED SIGNATORY

CHA NAME :FILED BY IEC HIMSELF



Traders of Pacific

INVOICE

Date: 26 Jan 2024

No :TOP-JJL-94

Attention : Jay Jagdamba Limited
Address : Office No 405, The Landmark Sector, Plot no 26A, Sector 07
Kharghar Navi Mumbai – 410210, India
B/L no. : 23252628
Country of Origin : China

From : Singapore

To : Nhava Sheva Port-India

ITEM NAME	QUANTITY	UNIT PRICE	AMOUNT
High Precision Cold Rolling Machine with complete mechanical and electrical accessories ; Model : TP-CRM-40 HS CODE:84552200	1 SET	4,250,000 USD	4,250,000 USD

Hypothecated in favour of Kisetsu Saison Finance (India) Private Limited

Payment Terms: 100% Advance

Delivery Terms: CIF NHAVA SHEVA, INDIA

For and on behalf of Traders of Pacific Pte Ltd.

Authorised Signatory



Traders of Pacific Pte. Ltd.
8 Marina View, #39-04, Asia Square Tower 1, Singapore –
018960 www.tradersofpacific.com
E-mail: tradersofpacific@mail.com



Traders of Pacific

PACKING LIST

Date : 26 Jan 2024

No : TOP-JJL-94

Attention : Jay Jagdamba Limited
Address : Office No 405, The Landmark Sector, Plot no 26A, Sector 07
Kharghar Navi Mumbai – 410210, India
B/L no. : 23252628
Country of Origin : China

From : Singapore

To : Nhava Sheva Port-India

MARKS NOS.	QUANTITIES& DESCRIPTIONS	CNR NOS.	PKG. PIECES	G.WT (TOTAL)	N.WT (TOTAL)	MEAS (TOTAL)
N/M	High Precision Cold Rolling Machine with complete Mechanical and Electrical Accessories ; Model : TP-CRM-40 HS CODE:84552200	CSCU6416521/OML27510/400T'	28PKGS	17340KGS	17340KGS	31CBM
	TOTAL		28PKGS	17340KGS	17340KGS	31CBM

Hypothecated in favour of Kisetsu Saison Finance (India) Private Limited

Payment Terms: 100% Advance

Delivery Terms: CIF NHAVA SHEVA, INDIA

For and on behalf of Traders of Pacific Pte Ltd.

Authorised Signatory



Traders of Pacific Pte. Ltd.

8 Marina View, #39-04, Asia Square Tower 1, Singapore –
018960 www.tradersofpacific.com
[E-mail:tradersofpacific@mail.com](mailto:tradersofpacific@mail.com)

COMBINED TRANSPORT BILL OF LADING

Shipper TRADERS OF PACIFIC PTE LTD. 8 MARINA VIEW, # 39-04, ASIA SQUARE TOWER 1 SINGAPORE 018960		B/L No. 23252628	
Consignee (Unless provided otherwise, a consignment "To ORDER" means To Order of Shipper) JAY JAGDAMBA LIMITED OFFICE NO 405, LANDMARK SECTOR, PLOT NO 26A, SECTOR 07 KHARGHAR NAVI MUMBAI-410210, INDIA PAN NO: AACCK3066F IEC NO: 0304042986 *		 <h2 style="margin: 0;">Dolphin</h2> SHIPPING LINE (UK) LTD	
Notify Party (If useful Address-It is agreed that no responsibility shall attach to the carrier or agent for failure to Notify) JAY JAGDAMBA LIMITED OFFICE NO 405, LANDMARK SECTOR, PLOT NO 26A, SECTOR 07 KHARGHAR NAVI MUMBAI-410210, INDIA PAN NO: AACCK3066F IEC NO: 0304042986 **		Delivery Agent's Address MAJESTIC MARITIME PVT LTD-NHAVA SHEVA UNIT NO. E-404 & E-405, SEAWOODS GRAND CENTRAL MALL, TOWER NO. 2, SECTOR 40, SEAWOODS STATION, NAVI MUMBAI. PINCODE 400706 TEL: +912261201111 EMAIL: impdocs@majesticmaritime.com	
Place of Receipt SINGAPORE	Port of Loading SINGAPORE	Port of Discharge NHAVA SHEVA,INDIA	Place of Delivery NHAVA SHEVA,INDIA
Vessel/Voy.No. CONTI CRYSTAL V.134W	Terms of Shipment PREPAID	Number of Original B/L 3	Freight Payable at PORT KLANG
Marks and Nos / Container No. / Seal No.	Number and kind of packages; description of goods	Gross weight	Measurement
Marks and Nos NIL MARKS CSCU6416521/OML27510/40'OT 28 PKG/17,340.00 KGS/ 31.000 CBM	Particulars Furnished By Shipper-Carrier Not Responsible 28- PACKAGE 1 X 40'OT (WIG) CONTAINER STC:- 28 PACKAGES OF HIGH PRECISION COLD ROLLING MACHINE WITH COMPLETE MECHANICAL AND ELECTRICAL ACCESSORIES MODEL: TP-CRM-40 HS: 84552200 1 SET FREIGHT PREPAID SHIPPED ON BOARD 15.1.2024 * GST NO: 27AACCK3066F1ZO EMAIL ID: CLEARING@JAYJAGDAMBA.COM PERSON NAME: SURESH NAIR CONTACT: 919819816204 ** GST NO: 27AACCK3066F1ZO EMAIL ID: CLEARING@JAYJAGDAMBA.COM PERSON NAME: SURESH NAIR CONTACT:	17,340.00 KGS	31.000 CBM
Freight Details: SHIPPER'S LOAD STOW AND COUNT SAID TO WEIGHT/MEASURE SAID TO CONTAIN FCL/FCL CY/CY		Received by the carrier from the Shipper or relevant third order and condition (unless otherwise noted herein) the total number quantity of containers or other packages or units indicated in the box opposite entitled "Total of Containers/Packages received by the Carrier" for carriage subject to all the terms and conditions hereof INCLUDING THE TERMS AND CONDITIONS ON THE REVERSE HEREOF AND THE TERMS AND CONDITIONS OF THE CARRIER'S APPLICABLE TARIFF, from the Place of Receipt or the Port of Loading, whichever is applicable, to the Port of Discharge or the Place of Delivery, whichever is applicable. The original Bill of Lading, duly endorsed, must be surrendered by the Merchant to the Carrier in exchange for the goods on a delivery order. In accepting this Bill of Lading the Merchant expressly accepts and agrees to all its terms and conditions whether printed, stamped or written, or otherwise incorporated, notwithstanding the non-signing of this Bill of Lading by the Merchant. IN WITNESS WHEREOF the number of original Bills of Lading stated below all of this tenor and date has been signed, one of which being accomplished the others to stand void.	
<h1 style="font-size: 2em; margin: 0;">18426 ORIGINAL</h1>		Place and date of issue SINGAPORE 15 /01/2024 Signed for the Carrier Dolphin Shipping Line (UK) Ltd.	
NOT NEGOTIABLE UNLESS CONSIGNED "TO ORDER"		By: As Agents	

****Attach Additional Sheet****



FACTORY

MAJESTIC MARITIME PRIVATE LIMITED

Do No : DO-1819/23 B/L : 23252628 HB/L NO : 23252628
Dated : 16-Feb-2024 B/L Date : 29-Jan-2024 HB/L Date : 29-Jan-2024

To : The Manager, Ashte CFS.		Consignee : JAY JAGDAMBA LIMITED OFFICE NO 045, LANDMARK SECTOR, PLOT NO 26A, SECTOR 7, KHARGHAR, NAVI MUMBAI - 410210		Notify Party : JAY JAGDAMBA LIMITED OFFICE NO 405, LANDMARK SECTOR, PLOT NO 26A, SECTOR 7, KHARGHAR, NAVI MUMBAI - 410210	
Vessel Name Voyage Number : CONTI CRYSTAL V:134		Port of Loading/Departure SINGAPORE		Port of Discharge -- E.T.A NHAVA SHEVA 03-Feb-2024	
IGM NO.& Date 07-Feb-2024 2368122	Item Number 392	Place Of Delivery NHAVA SHEVA		Customs Reg. No	PC NO & Date
Marks N/M	Packages 28 PACKAGES	Description Of Goods STC - HIGH PRECISION COLD ROLLING MACHINE WITH COMPLETE MECHANICAL AND ELECTRICAL ACCESSORIES		Weight in KGS 17340.0000	Volume 0 CBM
Container No CSCU6416521	Seal No OML27510	Type 40OT	Piece 28.00	Count PKG	Status CY / CY
Clearing Party JAY JAGDAMBA LIMITED		Surveyors ALLIANCE MARINE CMC Collected :		Empty Return Location ALLWIN MARINE JAMBHUL PADA, OPP DYANESHWAR YARD, NEXT TO DNA MARINE SERVICES Taluka- Uran, District- Raigad, Navi Mumbai CONTACT - 8369069698 / 8369132592	D.O.validity Date 21-Feb-2024 COVID-19 ALERT Please Contact empty yard for their timings and plan empty return of containers accordingly
Delivery Oeder issued against a suitable Bank Guarantee / Seaway Bill / Original Bill Of Lading duly endorsed in possession and is subject to all Clause/Terms and condition of ONE Bill of Lading. **This is and electronically generated Delivery Order Which requires no signature. P.S.THIS DELIVERY ORDER VALID SUBJECT TO DISCHARGE OF CONTAINER/SHIPMENT. "By Virtue of obtaining this Delivery Order the importer/Consignee or his representative confirms that he is responsible for payment of appropriate custom duty at the value of the first assessment or subsequent reassessment of value/ duty if any"					

For : **Majestic Maritime Pvt Ltd**

Unit no. E-404 & E-405, Level - 4, Tower = II, Seawoods Grand Central Mall,
Plot No. R1, Sector 40, Nerul Node, Navi Mumbai - 400706. CIN: U63010MH2013PTC241092
GST NO. 27AAICM4989M1ZJ | PAN - AAICM4989M Phone +91 22 6120 1111 +91 22 61201100

QUOTATION SUBMISSION

Date: 14/03/2024

To:

JAY JAGDAMBA LTD
GUT NO.92/3,422.423,424,VILLAGE ABITGHAR,
SHIRISPADASAHAPUR ROAD, TALUKA -WADA,
DIST.PALGHAR, 421303, MAHARASTHRA
GSTIN/Unique ID 27AACCK3066F1ZO

MOTHER PIPE 38MM-50MM

GRADE	304	316	310
RATE PER KGS	225	335	700

S SSEAMLESS PIPE 22MM-32MM

GRADE	304	316	310
RATES PER KGS	345	485	950

Other Terms and Conditions:

VALIDITY: Quotation must remain valid till 31st, March 24

DELIVERY: FOR delivery at your works

PAYMENT: All advance

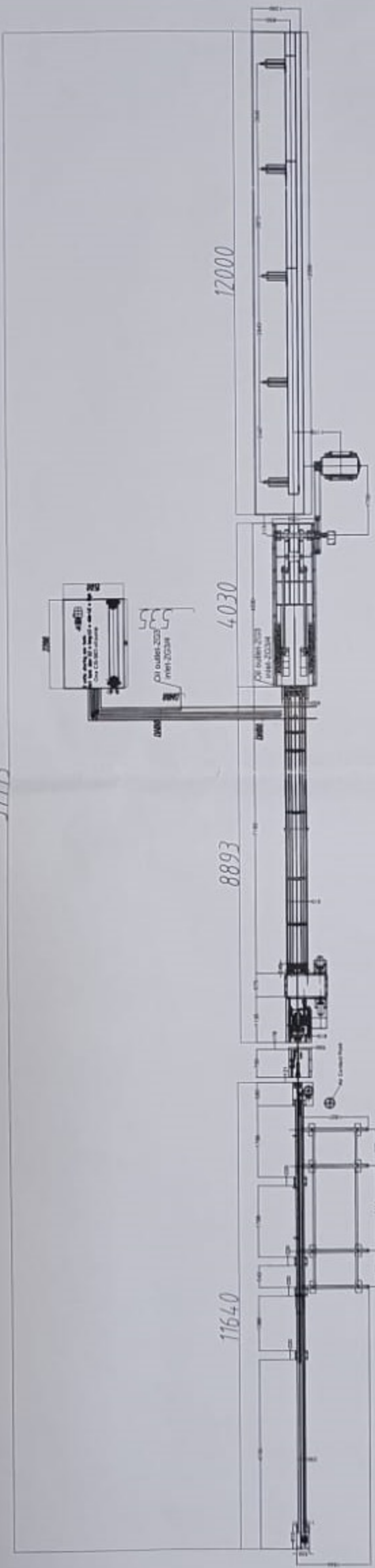
Other: The prices stated in this quotation are subject to change.

For Good Luck Steels,

Partner



37773



JAY JAGDAMBA LIMITED			
TITLE: COLD FORMING M/C LAYOUT			
M.C. NAME: P/CON-48			
NAME:	DATE:	SCALE:	DRAWING NO.:
DESIGNER:			
APPROVED:			
REVISION:			